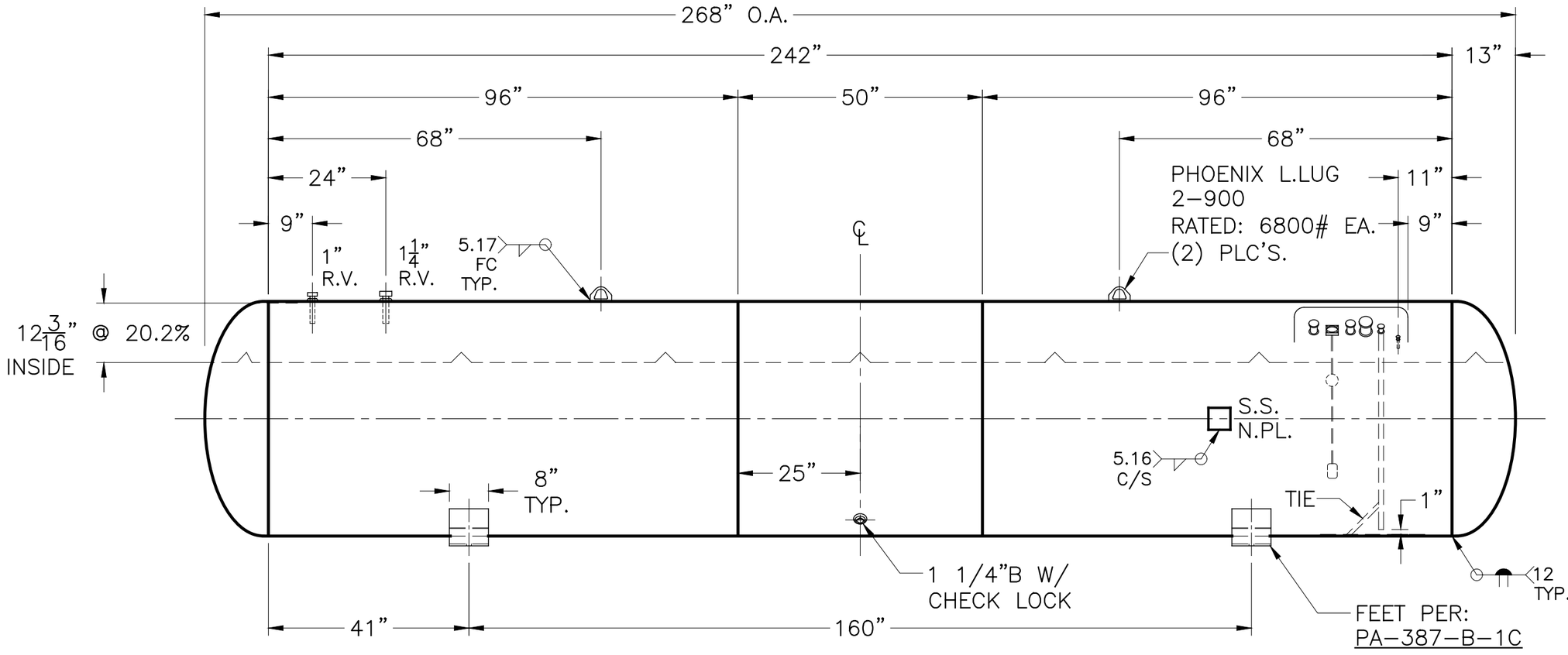
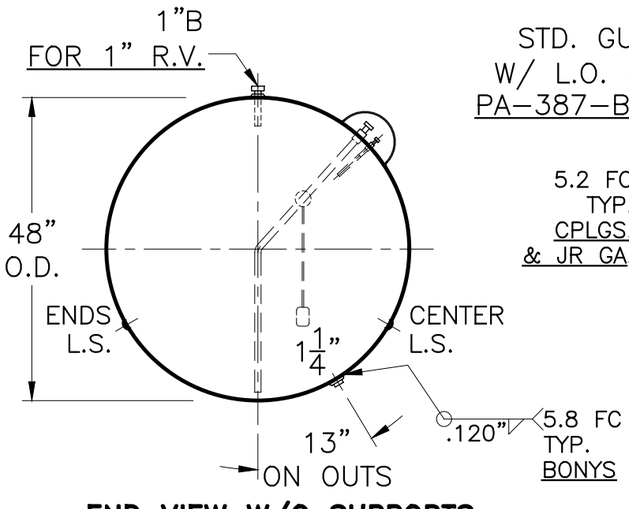
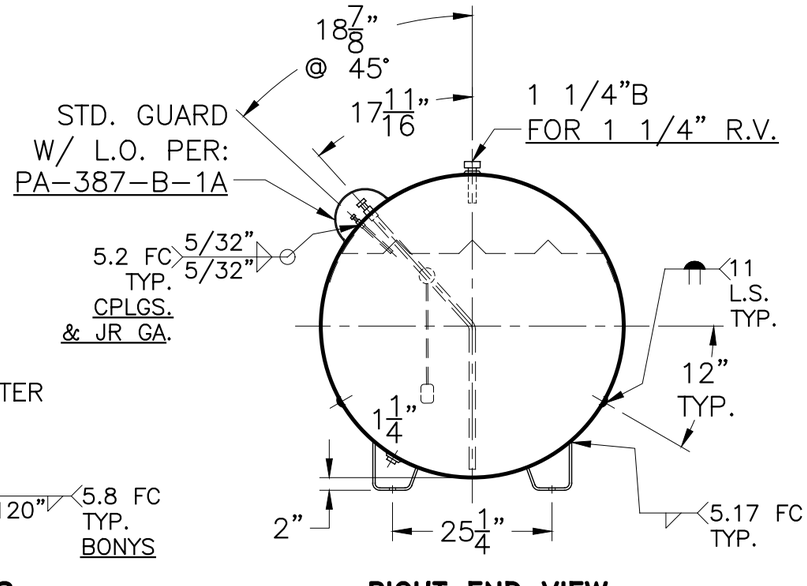
JOB No.	
DATE:	





END VIEW W/O SUPPORTS



RIGHT END VIEW

NOTE: 1) HYDRO @ 325 PSIG. MIN.
2) WELDS TO, OR JOINING SA–612 HAVE W.P.S. W/SUFFIX "B".

SHELL / HEADS	.289" SA–612 2:1 S.E.	
	(.285" MIN.) JOGGLE	
	.375" SA–455 CENTER @ 50"	
	.375" SA–612 ENDS @ 96"	
M.A.W.P.	250 PSIG. @ 200 °F	
M.D.M.T.	–20 °F @ 250 PSIG.	
ASME. SECTION VIII DIV. 1, 2023		
X–RAY:	RT–4 SPOT CENTER L.S. & HD. G.S.	
GALLONS:	1999	WT. 4880 LBS.
SERIAL NO.		
N.B.		

PA–387–B REV. 4–29–25 DATE: 3–9–99

FOR: HANSON STANDARD
HORIZ. LPG TANK
CFM REQ. = 5616
SURFACE AREA = 290.7 SQ. FT.

INSIDE: UNPAINTED & DEHYDRATE

OUTSIDE: PRIME

BY: J.G. SCALE: 1/2"=12"

ROY E. HANSON JR. MFG.
LOS ANGELES, CA 90021