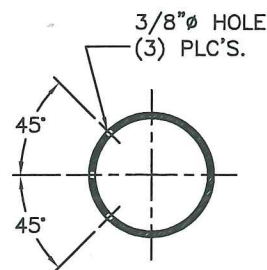
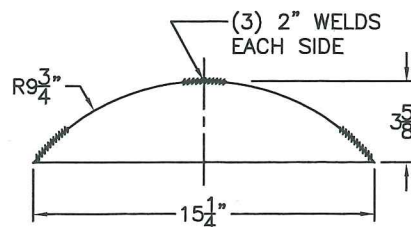


S.S. TEE BKT DTL.



VIEW "A-A"



S.S. BAFFLE DETAIL

- 7) STAMP BOTTOM OF NAME PLATE WITH: "PART #FC80728-01"
- 6) BOLT HOLES ON 5"-300# FLG. TO STAGGER CENTER LINE.
- 5) TEST SOCKET WELD CPLGS. W/ EXPANDABLE PLUGS.
- 4) SUPPORTS FURNISHED BY CUSTOMER.
- 3) ALL 304 S/S CONSTRUCTION.
- 2) 1/2" & 3/4" CPLGS. FLUSH INSIDE.
- 1) HYDRO @ 367 PSIG. MIN.

NOTES: 1) HYDRO @ 367 PSIG. MIN.

HEADS	.1875" SA-240-304 2:1 S.E.
HEADS	JOGGLE - .189" OFFSET
SHELL	.250" SA-240-304
SHELL	M.A.W.P. 258 PSIG. @ 396 °F
SHELL	M.D.M.T. -155 °F @ 258 PSIG.
SHELL	ASME. SECTION VIII DIV. 1, 2010 ADD 2011
SHELL	X-RAY: RT-NO
SHELL	GALLONS: 58 WT. 305 LBS.
SHELL	SERIAL NO.
SHELL	N.B.

MB-610-C	REV. 9-7-12
	DATE: 1-27-11
FOR:	HORIZ. STEAM ACCUMULATOR TANK
	SURFACE AREA = 23.0 SQ. FT.
INSIDE:	PASSIVATE
OUTSIDE:	BEAD BLAST & PASSIVATE
BY:	E.S. / STEVE SCALE: 3/16"=1"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	