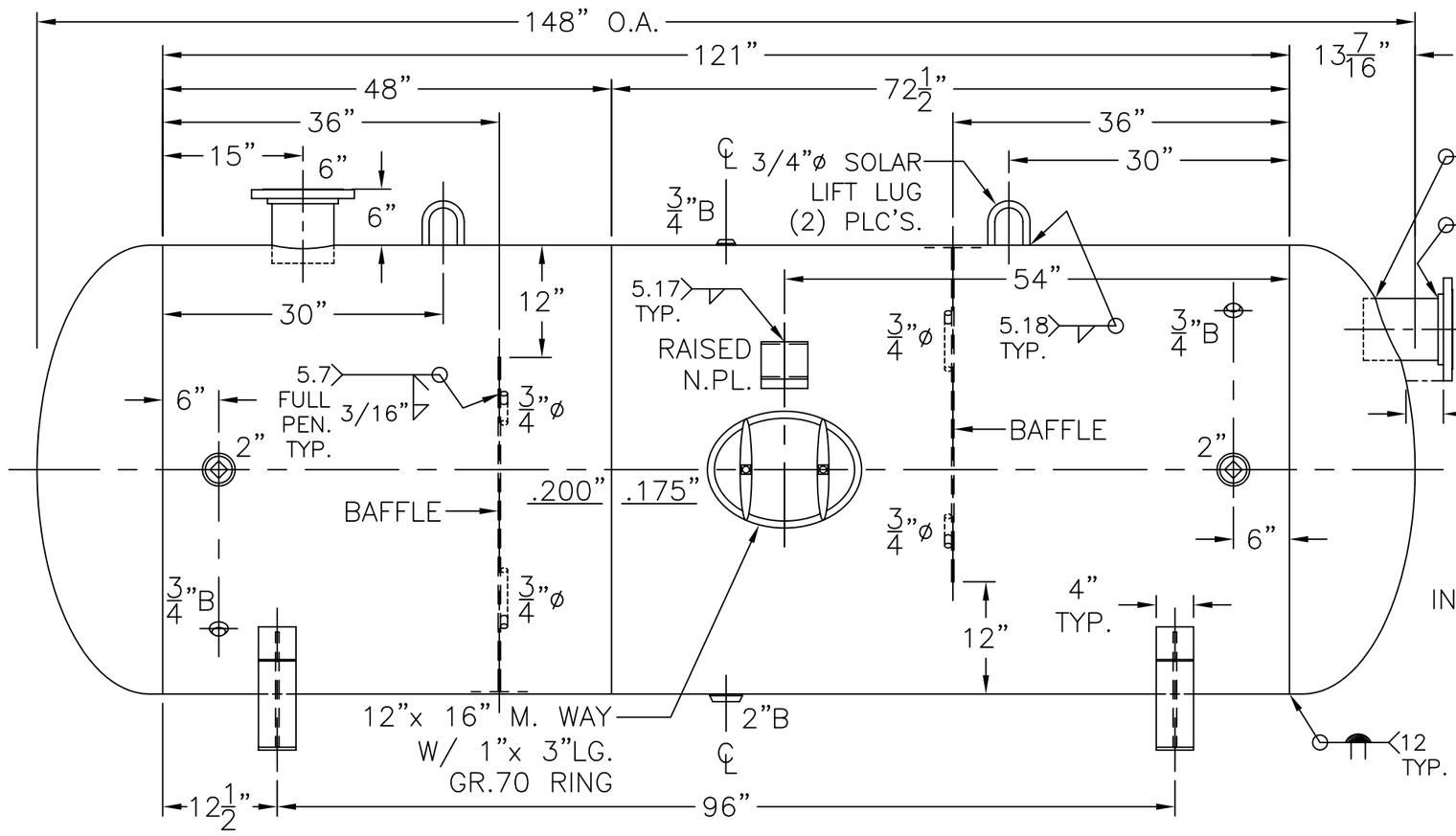
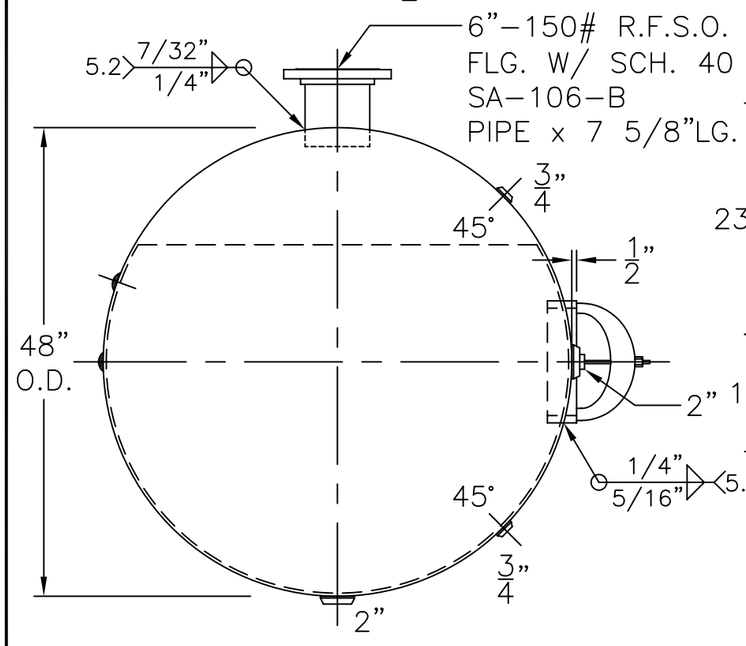
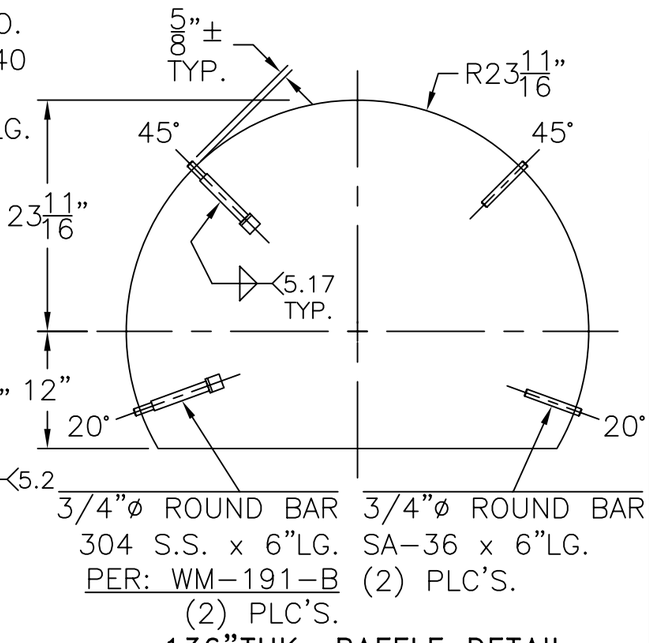




VIEW W/O SUPPORTS



.136"THK.–BAFFLE DETAIL
(2 REQ'D.)

NOTE: 1) HYDRO @ 163 PSIG. MIN.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.250" SA–414–G 2:1 S.E.	WN–131–B	REV. 1–14–11
	JOGGLE		DATE: 1–12–11
		FOR: –	
	RIGHT–.175" SA–414–G @ 72 1/2"	HORIZ. CHILLED WATER TANK	
	LEFT–.200" SA–455 @ 48"	SURFACE AREA = 165.0 SQ. FT.	
		UW–21(b)	
M.A.W.P. 125 PSIG. @ 200 °F		INSIDE: UNPAINTED	
M.D.M.T. 0 °F @ 125 PSIG.			
ASME SECTION VIII DIV. 1, 2010 ADD. 2010		OUTSIDE: PRIME	
X–RAY: RT–4 SPOT L.S. ONLY			
GALLONS: 1080	WT. 2138 LBS.	BY: E.S. / C.J.	SCALE: 3/4"=12"
SERIAL NO.		ROY E. HANSON JR. MFG.	
N.B.		1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	