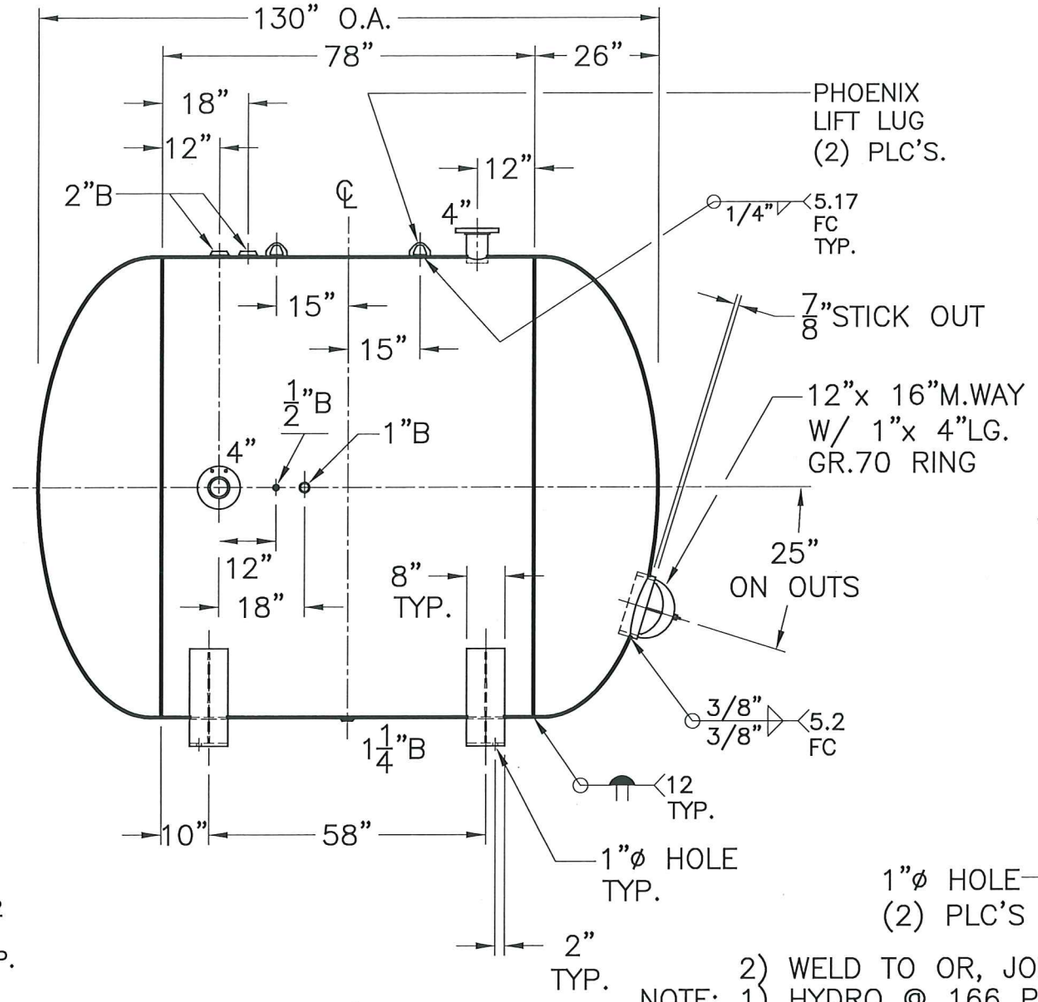
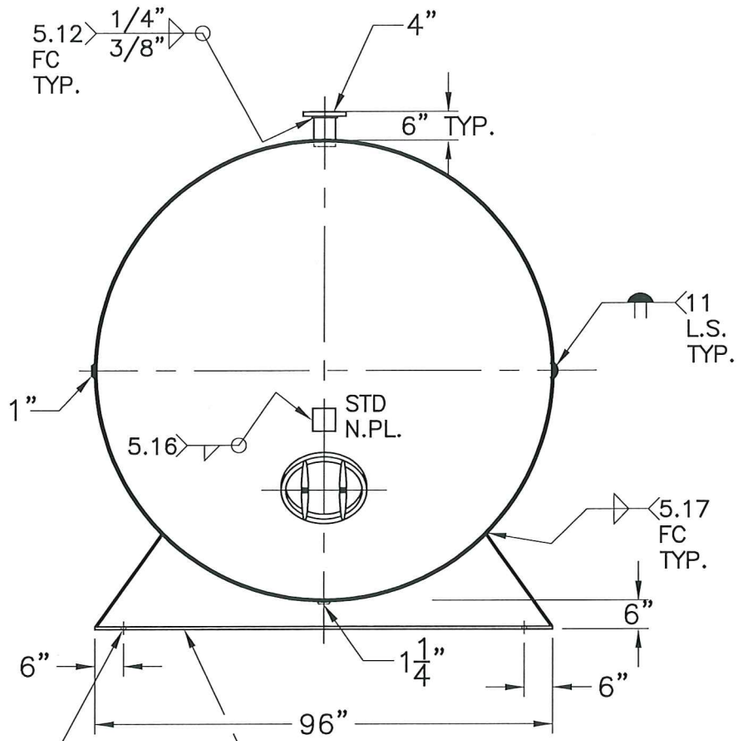
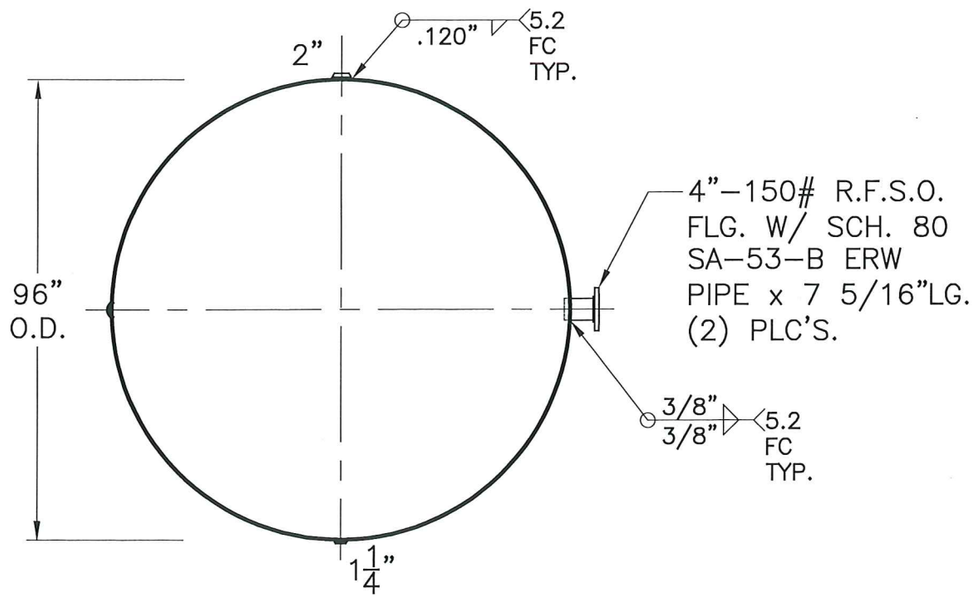
DATE	BY
12–3–12	R.E.H.







VIEW W/O SUPPORTS

NOTE: 1) HYDRO @ 166 PSIG. MIN.
2) WELD TO OR, JOINING SA–612 HAVE W.P.S. W/SUFFIX "B"

SHELL / HEADS	.375" SA–612 2:1 S.E.
	RIGHT HEAD – .335" MIN.
	LEFT HEAD – .340" MIN.
	.375" SA–516–70
M.A.W.P.	125 PSIG. @ 400 °F
M.D.M.T.	–20 °F @ 125 PSIG.
ASME. SECTION VIII	DIV. 1, 2010 ADD. 2011
X–RAY:	RT–4 SPOT L.S. ONLY
GALLONS:	3500 WT. 6149 LBS.
SERIAL NO.	
N.B.	

AH–820–B	REV.
	DATE: 12–3–12
FOR:	
HORIZ. AIR TANK	
SURFACE AREA = 310.3 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: SHOP PRIME	
BY: J.G./R.V.	SCALE: 3/8"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021