



SHELL / HEADS	
.182" SA-455	2:1 S.E.
JOGGLE - .209" OFFSET	
.211" SA-612	
M.A.W.P. 150	PSIG. @ 200 °F
M.D.M.T. -20	°F @ 150 PSIG.
ASME SECTION VIII	DIV. 1, 2007 ADD 2007
X-RAY: RT-NO	
GALLONS: 300	WT. 787 LBS.
SERIAL NO.	
N.B.	

NOTE: 1) HYDRO @ 197 PSIG. MIN.
 2) WELDS TO, OR JOINING SA-612 HAVE W.P.S. W/ SUFFIX "B".
 3) INSTALL 6" & 10" NOZZLES AFTER G.S. ARE WELDED.

FOR: VERT. HOT WATER/BUFFER TANK	REV: 5-1-08
INSIDE: UNPAINTED	DATE: 4-22-08
OUTSIDE: SHOP PRIMER	
LEG-ZONE 1-15 KM.	
BY: E.S. / C.J. SCALE: 1" = 12"	
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD.	
LOS ANGELES, CA 90021	

