



- 6) SHIP WITH CHAINS THRU SADDLE HOLES TO PULL TANK OUT OF CONTAINER.
- 5) PLUG 2" FNPT & INSTALL 1" BALL VALVE TOP & BOTTOM OPENINGS.
- 4) HYDRO WITH CLEAR WATER.
- 3) P.W.S.R. AT 1100°F FOR 45 MINUTES.
- 2) INSTALL SUPPORTS AFTER P.W.S.R.
- NOTE: 1) HYDRO @ 208 PSIG. MIN.

SHELL / HEADS	.375" SA-455 2:1 S.E. (.322" MIN.)	
	.4375" SA-516-70 @ CENTER .375" SA-455 @ ENDS	
M.A.W.P.	160 PSIG.	@ 200 °F
M.D.M.T.	-20 °F	@ 160 PSIG.
ASME. SECTION VIII DIV. 1, 2010 ADD 2010		
X-RAY: RT-4 SPOT 3/8" L.S. & HEAD. G.S.		
GALLONS:	10653	WT. 16278 LBS.
SERIAL NO.		
N.B.		

MB-637-B	REV. 10-11-11
	DATE: 9-27-11
FOR:	
HORIZ. HYDROGEN GAS TANK	
NON CORROSIVE SERVICE	
SURFACE AREA = 886.9 SQ. FT.	
INSIDE: CLEAN, UNLINED	
AND DEHYDRATED	
OUTSIDE: SAND BLAST, ZINC PRIME,	
EPOXY & WHITE POLYURETHANE	
BY: J.G./STEVE	SCALE: 3/8"=12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	