



DATE	BY
12-4-13	RH
12-13-13	ES

ASME SECTION IV 2013	SHELL / HEADS
X-RAY: RT-NO / H.L.W.	.200" SA-455
GALLONS: 610	WT. 1640 LBS.
SERIAL NO.	LEG-ZONE 1-15 KM.
N.B.	M.A.W.P. 125 PSIG. @ 210 °F
	JOGGLE
	.245" SA-455 2:1 S.E.

NOTE. 1) SEAL ALL OPENINGS TO KEEP CEMENT MOIST TO PREVENT CRACKING.  
 2) HYDRO @ 188 PSIG. MIN. TO 197 PSIG MAX.  
 3) EXTEND ALL CPLG'S 5/8" INSIDE.  
 4) TAG: ST-1

FOR: VERT. HOT WATER TANK	101.4 SQ. FT. SURFACE AREA.
WO-064-B	THIS TANK IS SHIPPED WITH ALL OPENINGS SEALED. THE CEMENT LINING MUST BE KEPT MOIST BEFORE, DURING, AND AFTER INSTALLATION TO PREVENT CRACKING OF THE CEMENT.
REV. 12-13-13	INSIDE: CEMENT LINED
DATE: 12-3-13	OUTSIDE: PRIME
	BY: E.S. / R.V. SCALE: 3/4"=12"
	ROY E. HANSON JR. MFG.
	1600 E. WASHINGTON BLVD.
	LOS ANGELES, CA 90021