

1/4" B W/ BRASS CHARGING VALVE, McMASTER #8063K37 W/ 2" SCH. 40 PIPE GUARD x 2" LG.

2" B W/ PLUG W/ U-BAR AND SWIVEL SNAP SEE: WM-680-B-2B

1/2" Ø LPG L.LUG (3) PLC'S.

3/4"-3000# HALF CPLG. 6" W/ PLUG (3) PLC'S. SEE: WM-680-B-2B

1"-3000# HALF CPLG. W/ SIGHT GLASS SEE: WM-680-B-2B

VINYL LABEL PER: SHT-1115

STOCK PAD FLANGE SEE: WM-680-B-2B

STUD SEE: WM-680-B-2B

660 GALLON CHLOROBUTYL TANK LINER W/ COLLAR WT: 50 LBS.

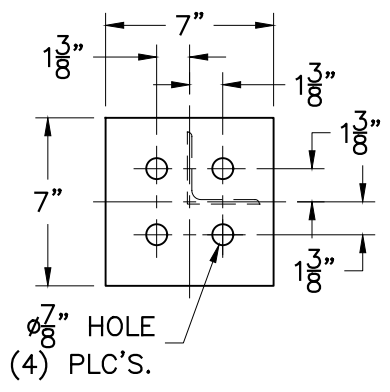
COVER FLG. - 5/8" SEE: WM-680-B-2B

HEX HEAD NUT SEE: WM-680-B-2B

COVER ASSEMBLY DTL.

(4) 3"x 3"x 3/16" THK. x 33 1/16" LG. ANGLE LEGS

(4) 7"x 7"x 3/8" THK. PAD W/ (4) 7/8" Ø HOLES SEE DETAIL



15/8" x 15/8" x 40" LG. McMASTER CHANNEL #3310T336-NO SLOTS

4"x 4"x 1/4" THK. x 6" LG. ANGLE (2) PLC'S.

COVER ASSEMBLY SEE DETAIL PER: WM-680-B-2B

SHELL / HEADS	
.289" SA-455	2:1 S.E.
JOGGLE (.286" MIN.)	
215	350
PSIG. @	PSIG.
M.D.M.T. 32	F. @ 215
ASME SECTION VIII DIV. 1, 2007 ADD. 2008	
X-RAY: RT-4 SPOT L.S. ONLY	
GALLONS: 660	WT. 1545 LBS.
SERIAL NO.	
N.B.	
WM-680-B	
FOR: VERT. PRESSURIZATION SYSTEM TANK	REV. 5-11-09
SURFACE AREA = 108.0 SQ. FT.	DATE: 5-1-09
INSIDE: UNPAINTED	
OUTSIDE: PRIME & WHITE ENAMEL	
SKID FOR SHIPMENT	
LEG-ZONE 1-15 KM.	
BY: E.S. / STEVE SCALE: 3/4"=12"	
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD.	
LOS ANGELES, CA 90021	

NOTE: 1) TAG #S: EPT-112, 122, 132, 142
 2) CHLOROBUTYL TANK LINER RATED TO 240°F MAX. TEMPERATURE.
 3) FOR NON CORROSIVE SERVICE-BLADDER TANK.
 4) HYDRO @ 285 PSIG. MIN.