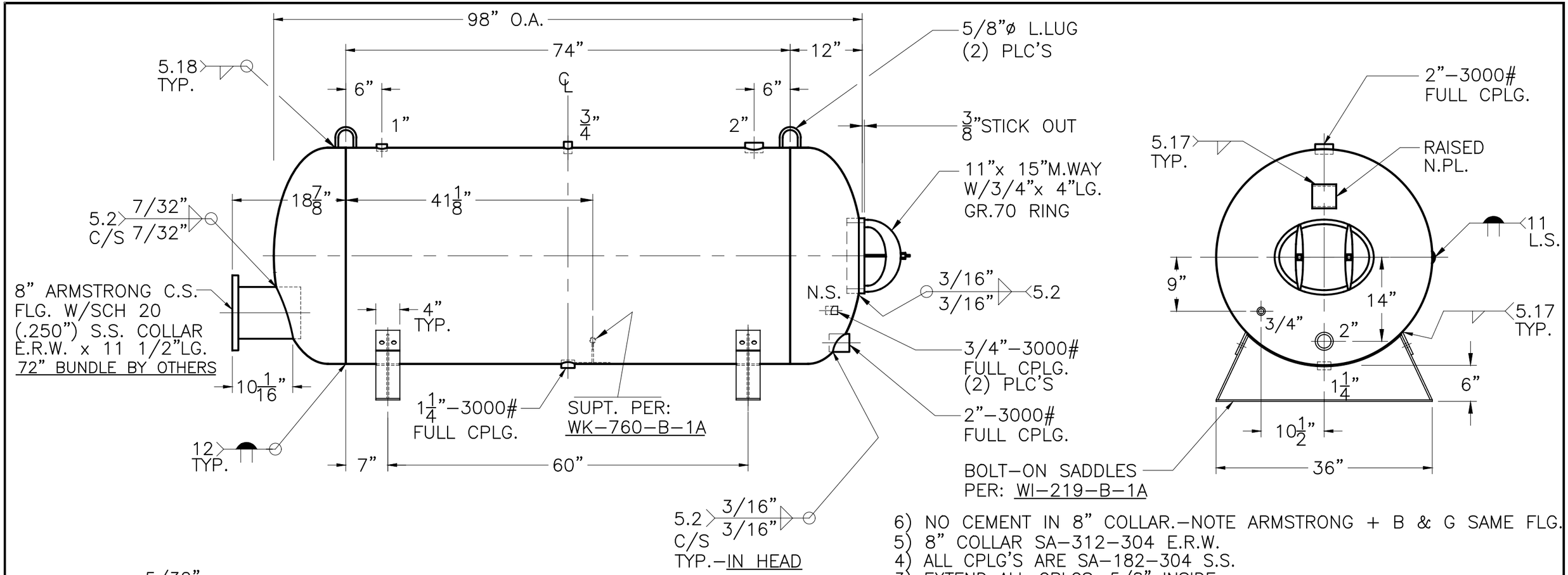

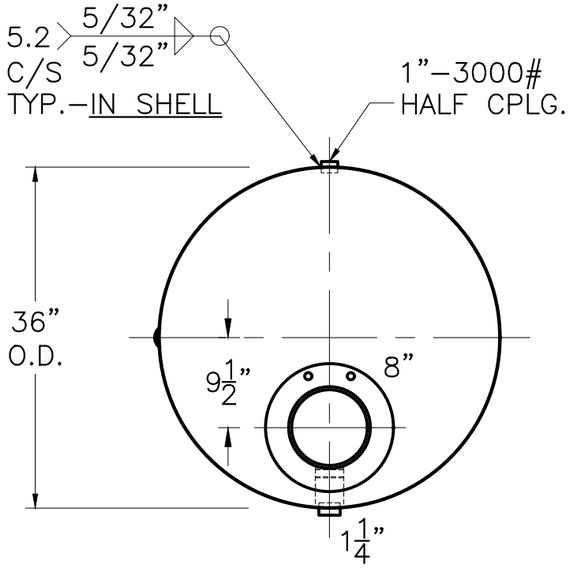

END VIEW W/OUT SUPPORTS

NOTE: 1) SEAL ALL OPENINGS TO KEEP CEMENT MOIST TO PREVENT CRACKING.
2) HYDRO @ 188 PSIG. MIN. TO 197 PSIG. MAX.
3) EXTEND ALL CPLGS. 5/8" INSIDE.
4) ALL CPLG'S ARE SA-182-304 S.S.
5) 8" COLLAR SA-312-304 E.R.W.
6) NO CEMENT IN 8" COLLAR.-NOTE ARMSTRONG + B & G SAME FLG.

SHELL / HEADS	RIGHT- .182" SA-455 2:1 S.E.
	JOGGLE
	LEFT - .200" MIN. SA-455 2:1 S.E.
	JOGGLE
	.166" SA-414-G
M.A.W.P.	125 PSIG. @ 210 °F
ASME SECTION IV	2001 ADD. 2003
X-RAY:	RT-NO/H.L.W.
GALLONS:	400 WT. 1379 LBS.
SERIAL NO.	

WK-760-B	REV.
	DATE: 7-28-04
FOR:	
HORIZ. HOT WATER TANK	
79.9 SQ. FT. SURFACE AREA. THIS TANK IS SHIPPED WITH ALL OPENINGS SEALED. THE CEMENT LINING MUST BE KEPT MOIST BEFORE, DURING, AND AFTER INSTALLATION TO PREVENT CRACKING OF THE CEMENT.	
INSIDE:	CEMENT LINE
OUTSIDE:	SHOP PRIME
BY: J.G./C.J.	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
1924 COMPTON AVE.
LOS ANGELES, CA 90011