



1/4" THK. CLIPS PER MA-395-B (4) PLC'S. W/ 9/16" Ø HOLE ON 20 3/8" B.C.; WELD OUTSIDE VERT. EDGE OF CLIP ONLY 304 S.S.

NOTE: 1) HYDRO @ 520 PSIG. MIN.  
 2) ALL FNPT'S SA-182-304 S.S.  
 3) UHA-51 (e)(2) NO IMPACT TESTING.

SHELL / HEADS		.250" SA-240-304 2:1 S.E.	
JOGGLE		(.259" OFFSET)	
.250" SA-240-304			
MA.W.P.	400 PSIG. @ 200 °F		
M.D.M.T.	-155 °F @ 400 PSIG.		
ASME SECTION VIII	DIV. 1, 2010 ADD 2010		
X-RAY	RT-4 100% L.S. SPOT HEADS G.S.		
GALLONS	120 WT. 440 LBS.		
SERIAL NO.			
N.B.			
24-VJ-120-R		REV.	
304 S.S.		DATE: 1-21-11	
FOR: HANSON STANDARD			
VERT. AIR TANK			
SURFACE AREA = 38.0 SQ. FT.			
INSIDE: UNPAINTED & PASSIVATE			
OUTSIDE: BEAD BLAST & PASSIVATE			
BY: E.S.	SCALE: 3/4"=12"		
<b>ROY E. HANSON JR. MFG.</b>			
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021			