



304 S.S. -  
1/4" THK. CLIPS PER  
MA-395-B (4) PLC'S.  
W/9/16" Ø HOLE ON  
20 3/8" B.C.; WELD  
OUTSIDE VERT. EDGE  
OF CLIP ONLY

2" R (10" R)  
W/ S.STL. PLUG  
INSP. OPENING  
(2) PLC'S.

- NOTE: 1) HYDRO @ 325 PSIG. MIN.  
2) ALL BONYS ARE SA-182-304 S.S.  
3) UHA-51 (e)(2) NO IMPACT TESTING.

SHELL / HEADS		.1875" SA-240-304 2:1 S.E.		24-VC-120-R	
JOGGLED				304 S.S.	
				FOR: HANSON STANDARD	
				VERT. AIR TANK	
				SURFACE AREA = 36.5 SQ. FT.	
				INSIDE: UNPAINTED - PASSIVATE	
				OUTSIDE: BEAD BLAST & PASSIVATE	
M.A.W.P.	250	PSIG. @	200	°F	
M.D.M.T.	-155	°F @	250	PSIG.	
ASME SECTION VIII DIV. 1, 2013					
X-RAY:	RT-4 SPOT L.S. ONLY				
GALLONS:	120	WT.	420	LBS.	
SERIAL NO.					
N.B.					
		REV. 6-11-14		24-VC-120-R	
		DATE: 1-13-09		304 S.S.	
BY: E.S. SCALE: 1"=12"					
ROY E. HANSON JR. MFG.					
1600 E. WASHINGTON BLVD.					
LOS ANGELES, CA 90021					