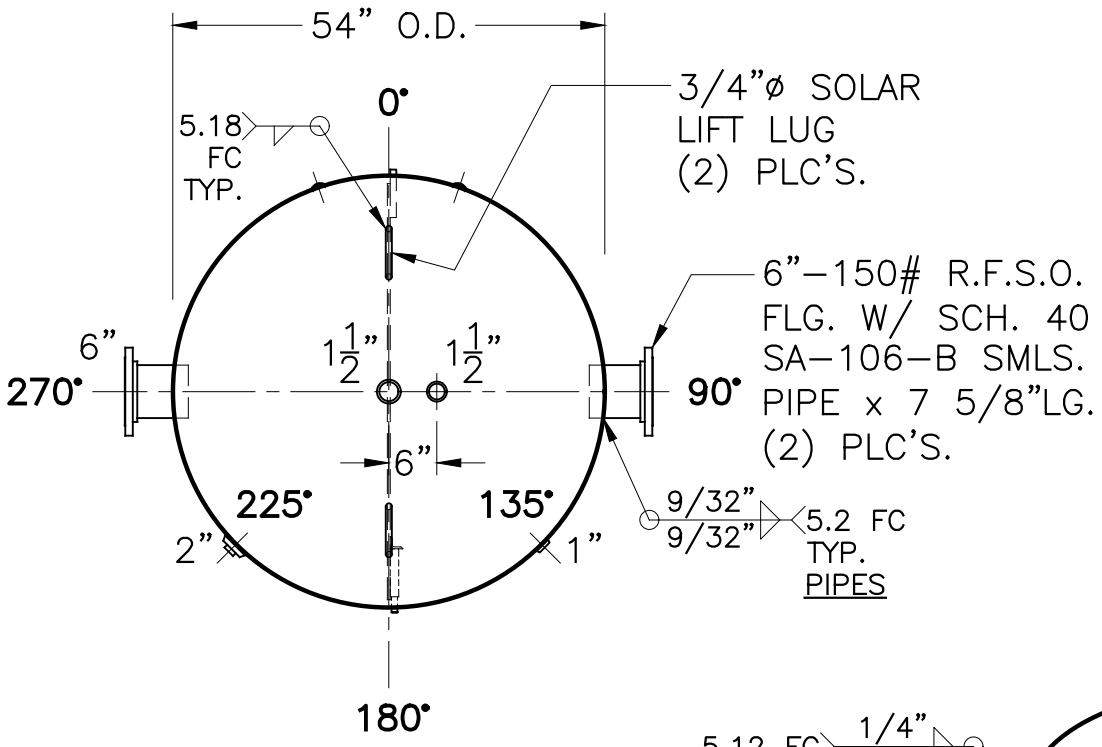
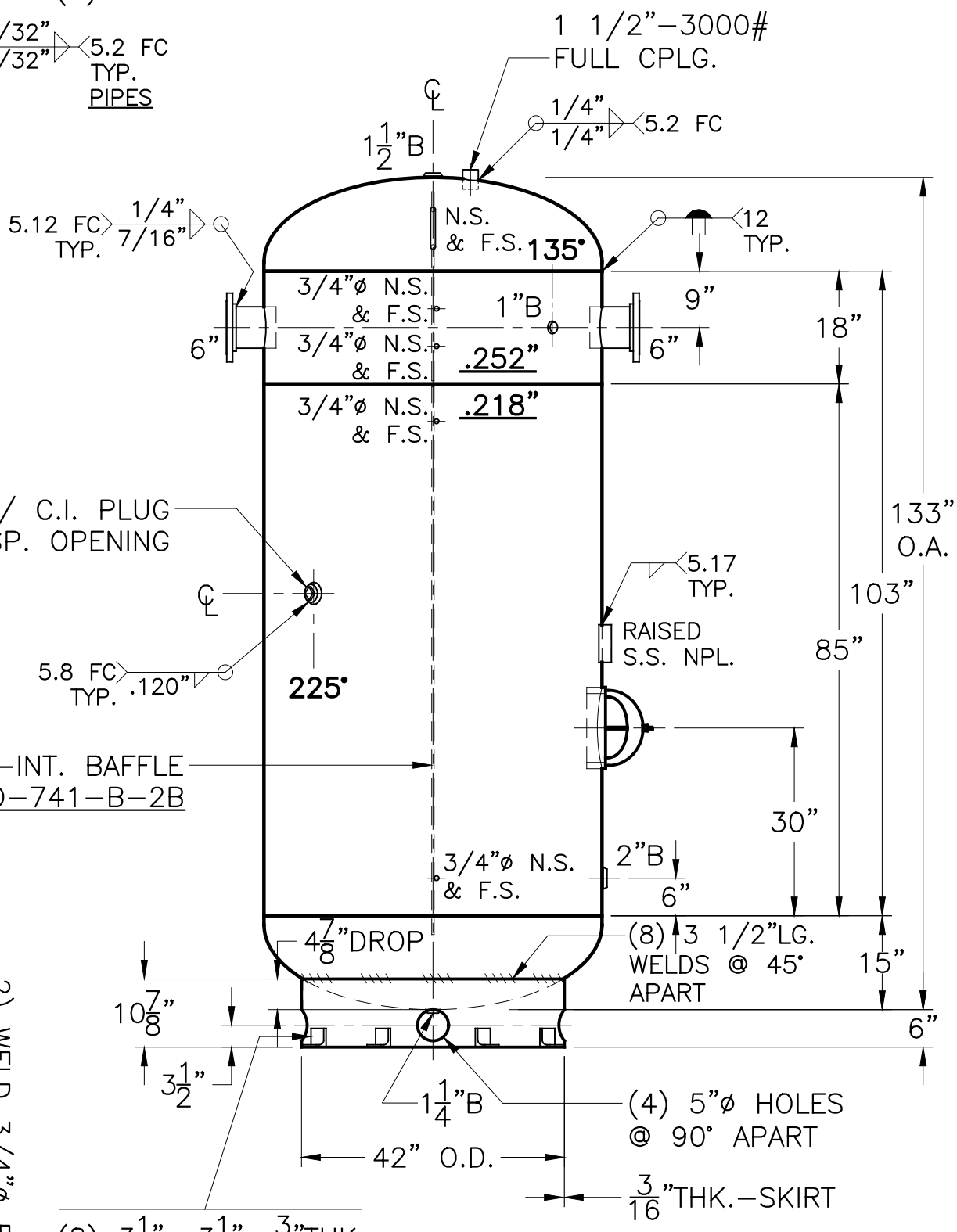
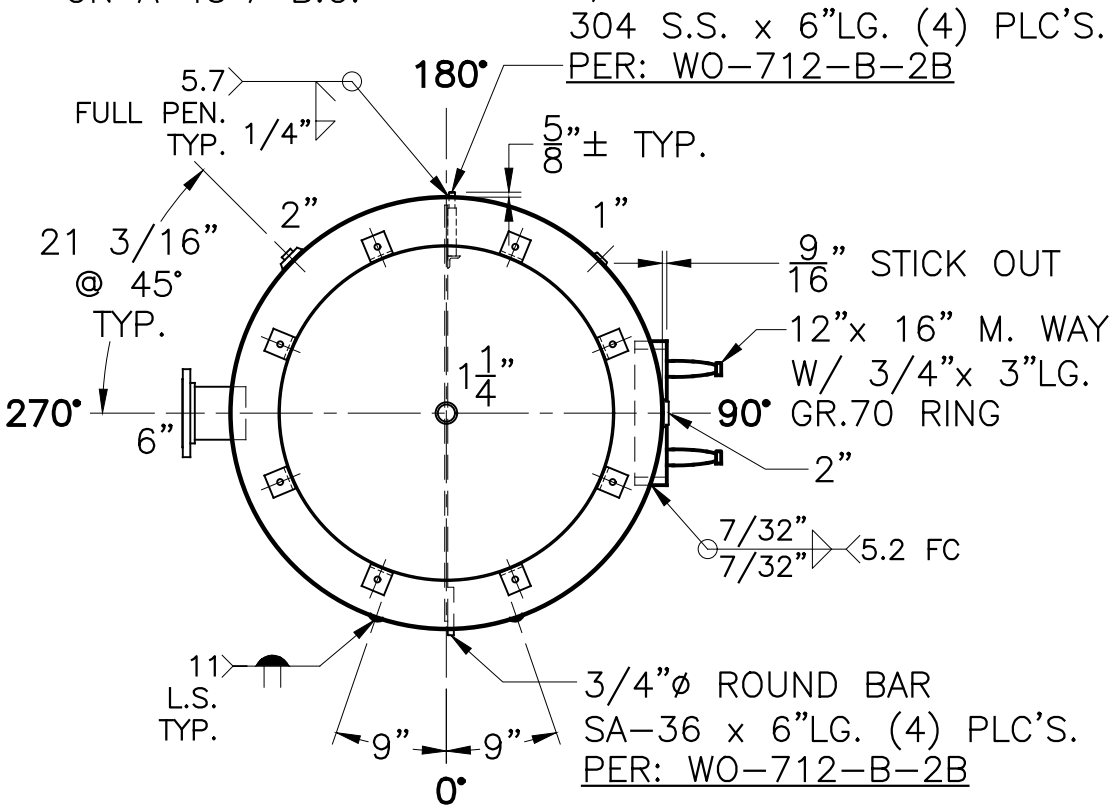
DATE	BY
10–26–15	JG
2–20–17	JG
2–21–17	JG







NOTE: 1) HYDRO @ 163 PSIG. MIN.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	
M.A.W.P. 125 PSIG. @ 200 °F	.250" SA–516–70 2:1 S.E.
M.D.M.T. 0 °F @ 125 PSIG.	BTM–.218" SA–455 @ 85"
	TOP–.252" SA–455 @ 18"
ASME. SECTION VIII DIV. 1, 2015	
X–RAY: RT–4 SPOT .218 L.S. ONLY	
GALLONS: 1200 WT. 2425 LBS.	
SERIAL NO.	
N.B.	

WO–741–B	REV: 2–21–17
	DATE: 10–26–15
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 168.8 SQ. FT.	
UW–21(b)	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
BY: E.S. / R.V.	SCALE: 1/2"=12"

ROY E. HANSON JR. MFG.
LOS ANGELES, CA 90021