



NOTE: 1) WELD 3/4"  $\phi$  ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.  
 2) HYDRO @ 163 PSIG. MIN.

SHELL / HEADS		.140" SA-414-G 2:1 S.E.		JOGGLE - .149" OFFSET	
M.A.W.P. 125 PSIG. @ 150 °F		M.D.M.T. 0 °F @ 125 PSIG.		ASME SECTION VIII DIV. 1, 2007 ADD 2009	
X-RAY: RT-NO		GALLONS: 160		WT. 456 LBS.	
SERIAL NO.		N.B.			
FOR: VERT. CHILLED WATER TANK		SURFACE AREA = 41.9 SQ. FT.		UW-21(b)	
INSIDE: UNPAINTED		OUTSIDE: PRIME & R-16		LEG-ZONE 4-2 KM.	
BY: ES. / R.L.		SCALE: 1"=12"		ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD.		LOS ANGELES, CA 90021			
WN-056-B		REV. 10-1-10		DATE: 10-1-10	