



6"-150# R.F.S.O. FLG. W/ SCH. 40 SA-106-B PIPE x 7 5/8" LG. (2) PLC'S.

2"R W/ C.I. PLUG INSP. OPENING (2) PLC'S.

.136"THK. BAFFLE PER: WM-634-B-1A

SHELL / HEADS	
JOGGLE	.166" SA-414-F 2:1 S.E.
M.A.W.P.	150 PSIG. @ 200 °F
M.D.M.T.	0 °F @ 150 PSIG.
ASME SECTION VIII	DIV. 1, 2007 ADD 2009
X-RAY:	RT-NO
GALLONS:	250
SERIAL NO.	WT. 585 LBS.
N.B.	

NOTE: 1) 2) WELD 3/4"Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE. HYDRO @ 195 PSIG. MIN.

WM-915-B	REV. DATE: 3-18-10
FOR:	VERT. CHILLED WATER TANK
	SURFACE AREA = 62.0 SQ. FT.
	UW-21(b)
INSIDE:	UNPAINTED
OUTSIDE:	PRIME & R-16
BY: ES. / B.C.	SCALE: 1"=12"
<b>ROY E. HANSON JR. MFG.</b>	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	

3/4"Ø ROUND BAR SA-36 x 6" LG. (4) PLC'S. SEE NOTE: 2

1/4"THK. CLIPS PER MA-395-B (4) PLC'S. W/ 9/16"Ø HOLE ON 26 3/8" B.C.; WELD OUTSIDE VERT. EDGE OF CLIP ONLY