



SHELL / HEADS		NOTE: 1) HYDRO @ 195 PSIG. MIN.	
.182" SA-455 2:1 S.E.		2) WELD 3/4"φ ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.	
JOGGLE - .149 OFFSET			
M.A.W.P.	150 PSIG. @ 200 °F	WM-671-B	REV. 7-20-09
M.D.M.T.	0 °F @ 150 PSIG.	DATE: 4-17-09	
ASME. SECTION VIII	DIV. 1, 2007 ADD. 2008	FOR: VERT. CHILLED WATER TANK	
X-RAY:	RT-4 SPOT L.S. ONLY	SURFACE AREA = 65.0 SQ. FT.	
GALLONS:	300	INSIDE: UNPAINTED	
SERIAL NO.	WT. 667 LBS.	OUTSIDE: S. BLAST, INORGANIC	
N.B.		ZINC PRIME & R-16 FOAM	
		BY: J.G./STEVE SCALE: 3/4"=12"	
		ROY E. HANSON JR. MFG.	
		1600 E. WASHINGTON BLVD.	
		LOS ANGELES, CA 90021	

