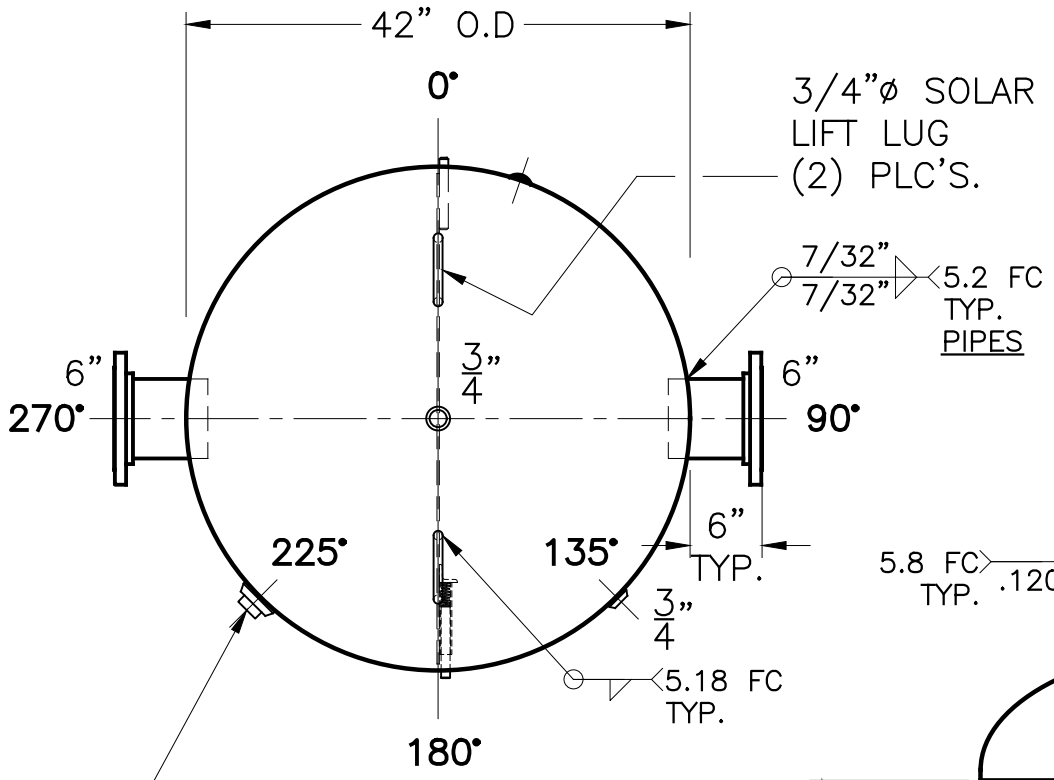
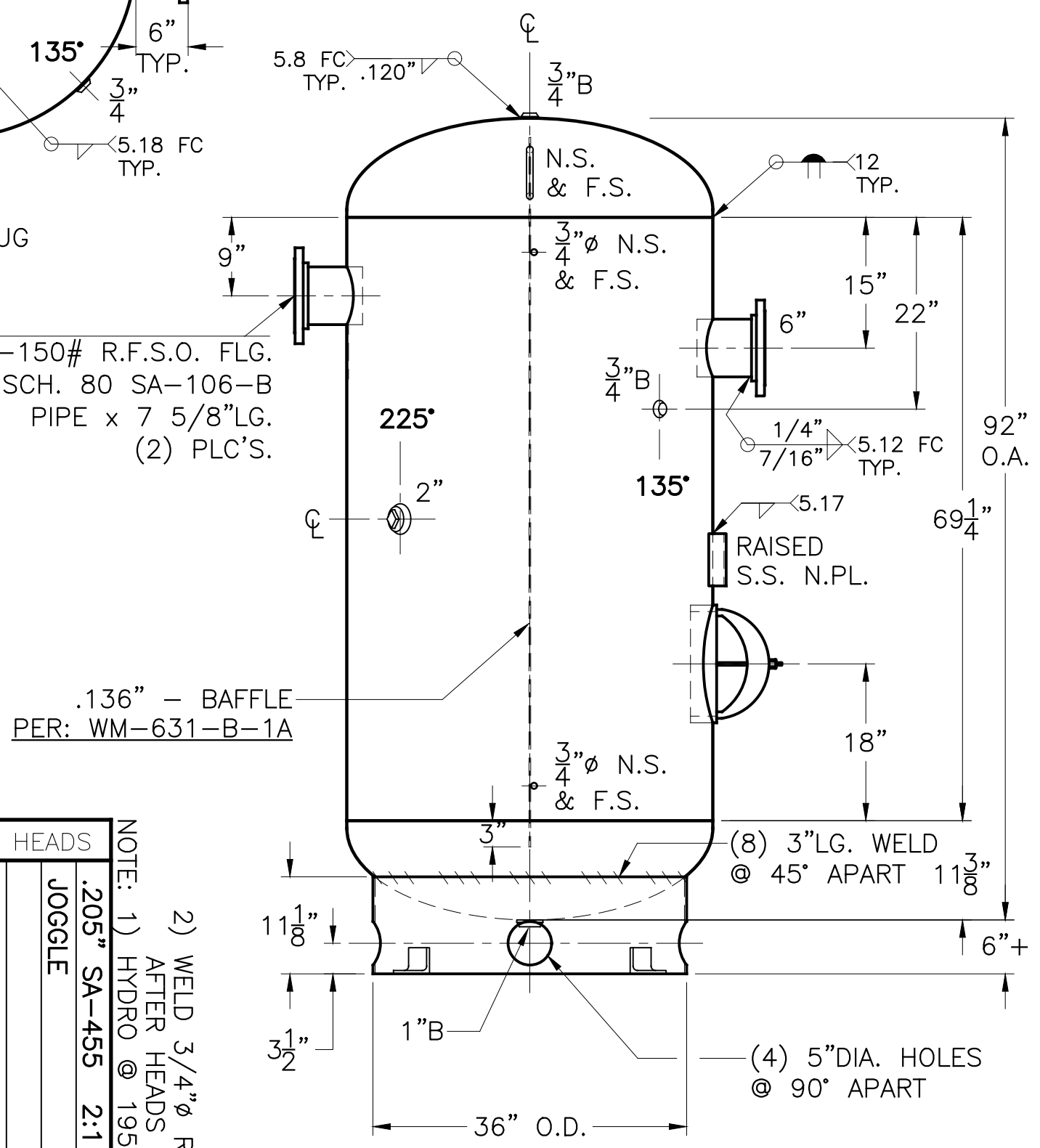
JOB No.	
DATE:	





NOTE: 1) HYDRO @ 195 PSIG. MIN.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

	SHELL / HEADS
	.205" SA–455 2:1 S.E.
	JOGGLE
	.200" SA–455
M.A.W.P. 150 PSIG. @ 125 °F	
M.D.M.T. +20 °F @ 150 PSIG.	
ASME. SECTION VIII DIV. 1, 2015	
X–RAY: RT–4 SPOT L.S. ONLY	
GALLONS: 500 WT. 1208 LBS.	
SERIAL NO.	
N.B.	

WM–631–B	REV. 6–22–16
	DATE: 3–12–09
FOR: HANSON STANDARD	
VERT. CHILLED WATER TANK	
SURFACE AREA = 91.6 SQ. FT.	
UW–21(b)	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
BY: E.S.	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
LOS ANGELES, CA 90021