



NOTE: 1) WELD 3/4" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
2) HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	
JOGGLE	.205" SA-455 2:1 S.E.
M.A.W.P.	150 PSIG. @ 200 °F
M.D.M.T.	+20 °F @ 150 PSIG.
ASME SECTION VIII DIV. 1, 2013	
X-RAY:	RT-NO
GALLONS:	500 WT. 1222 LBS.
SERIAL NO.	
N.B.	

FOR:	WM-624-B	REV. 5-9-14
VERT. CHILLED WATER TANK		DATE: 3-9-09
SURFACE AREA = 91.6 SQ. FT.		
INSIDE: UNPAINTED		
OUTSIDE: PRIME		
BY: E.S. / R.V.	SCALE: 3/4"=12"	
ROY E. HANSON JR. MFG.		
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021		