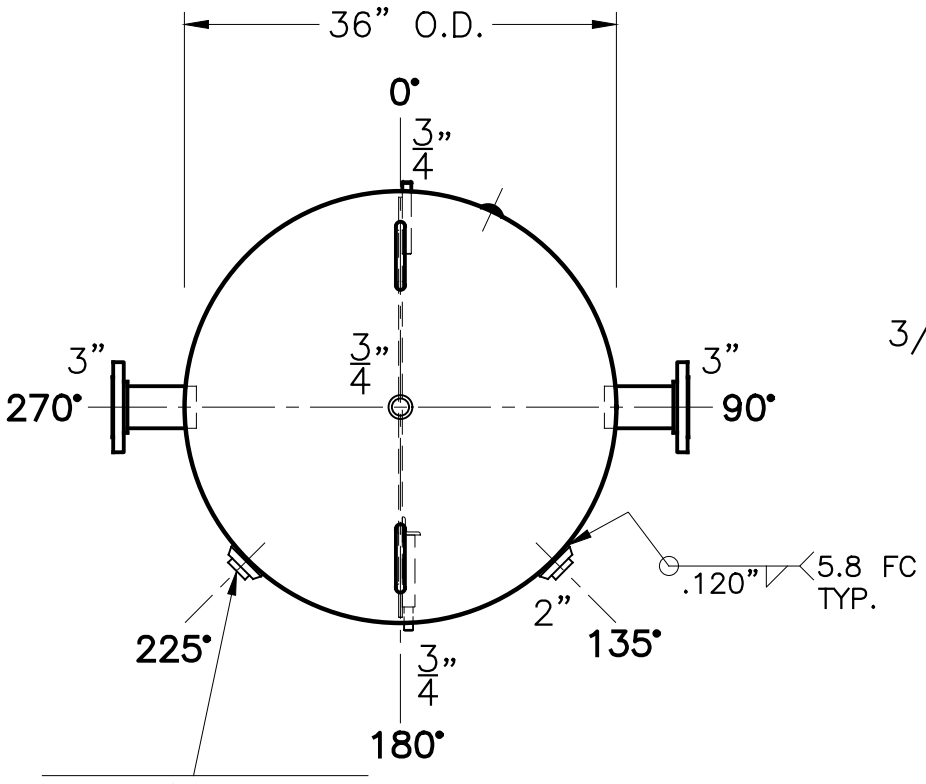

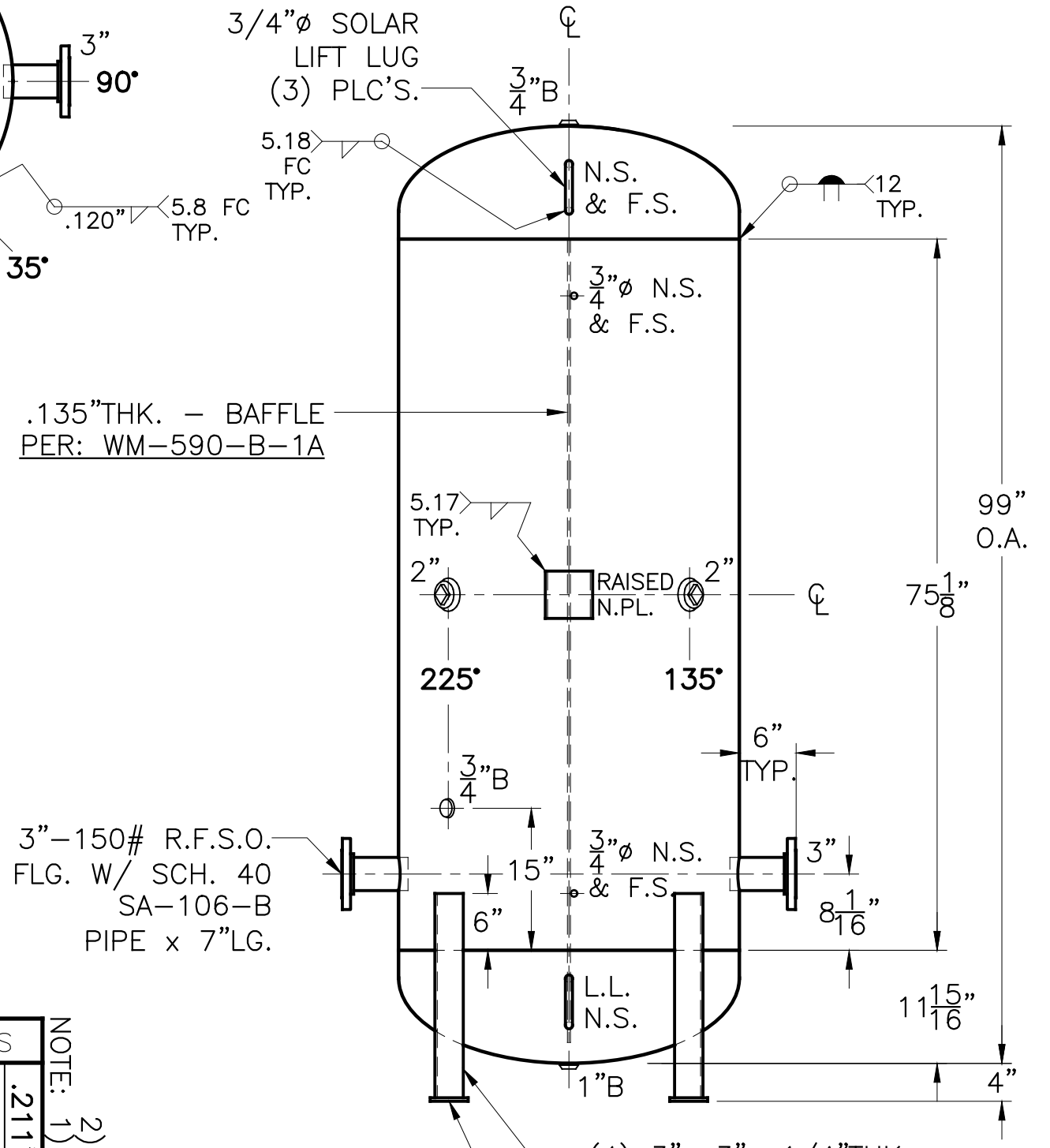

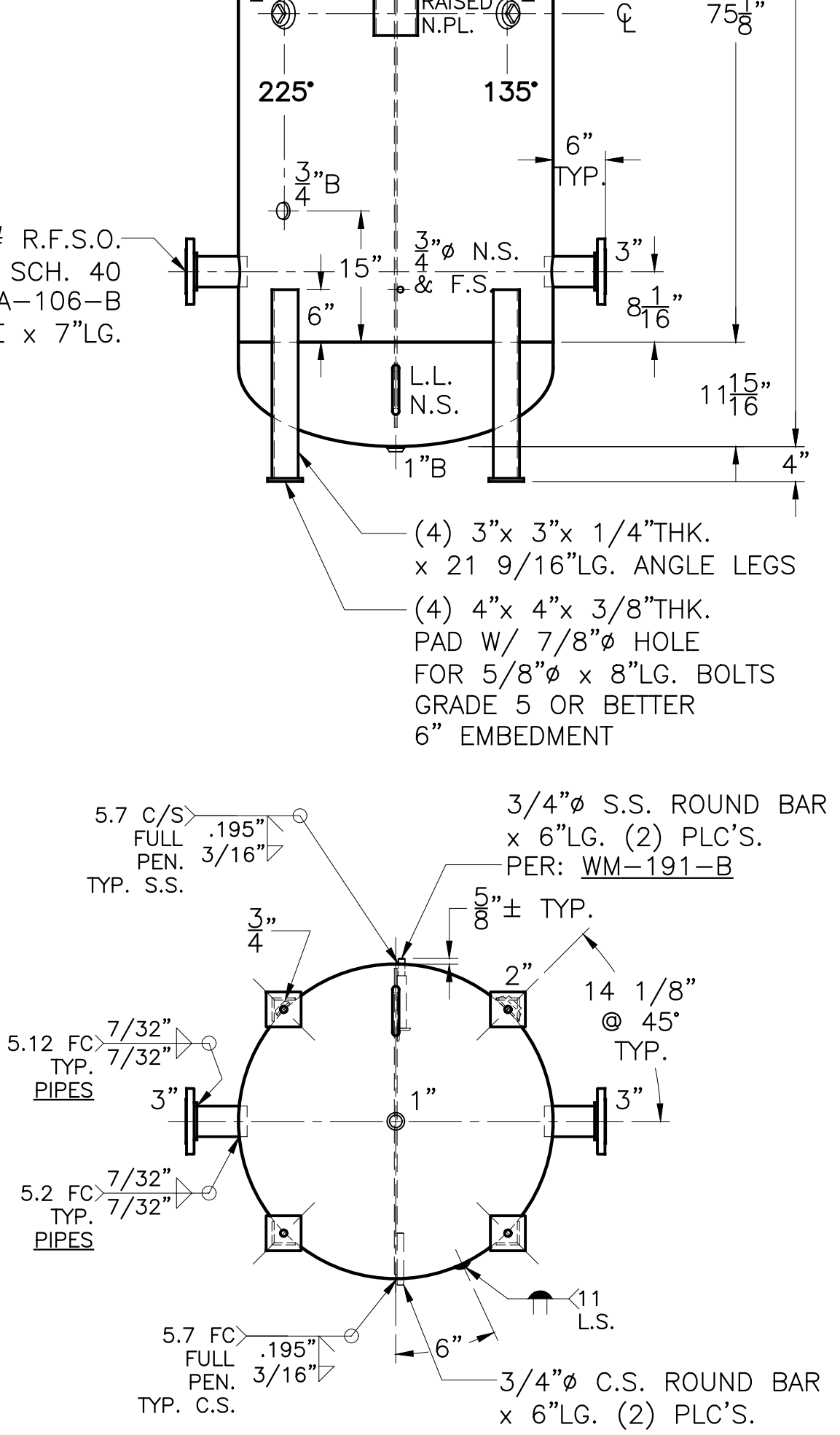

NOTE: 1) HYDRO @ 163 PSIG. MIN. 2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.211" SA–455 2:1 S.E.
	JOGGLE – .228" OFFSET
	.195" SA–455
M.A.W.P. 125 PSIG. @ 180 °F	
M.D.M.T. 0 °F @ 125 PSIG.	
ASME. SECTION VIII DIV. 1, 2007 ADD. 2008	
X–RAY: RT–NO	
GALLONS: 400	
SERIAL NO.	
N.B.	WT. 946 LBS.

WM–590–B	REV. 7–17–09
	DATE: 2–3–09
FOR:	
VERT. HOT WATER BUFFER TANK	
SURFACE AREA = 83.1 SQ. FT.	
UW–21(b)	
INSIDE: UNPAINTED	
OUTSIDE: PRIME & R–16	
W/ TOPCOAT	
LEG–ZONE 4–5 KM.	
BY: E.S. / FRED	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021