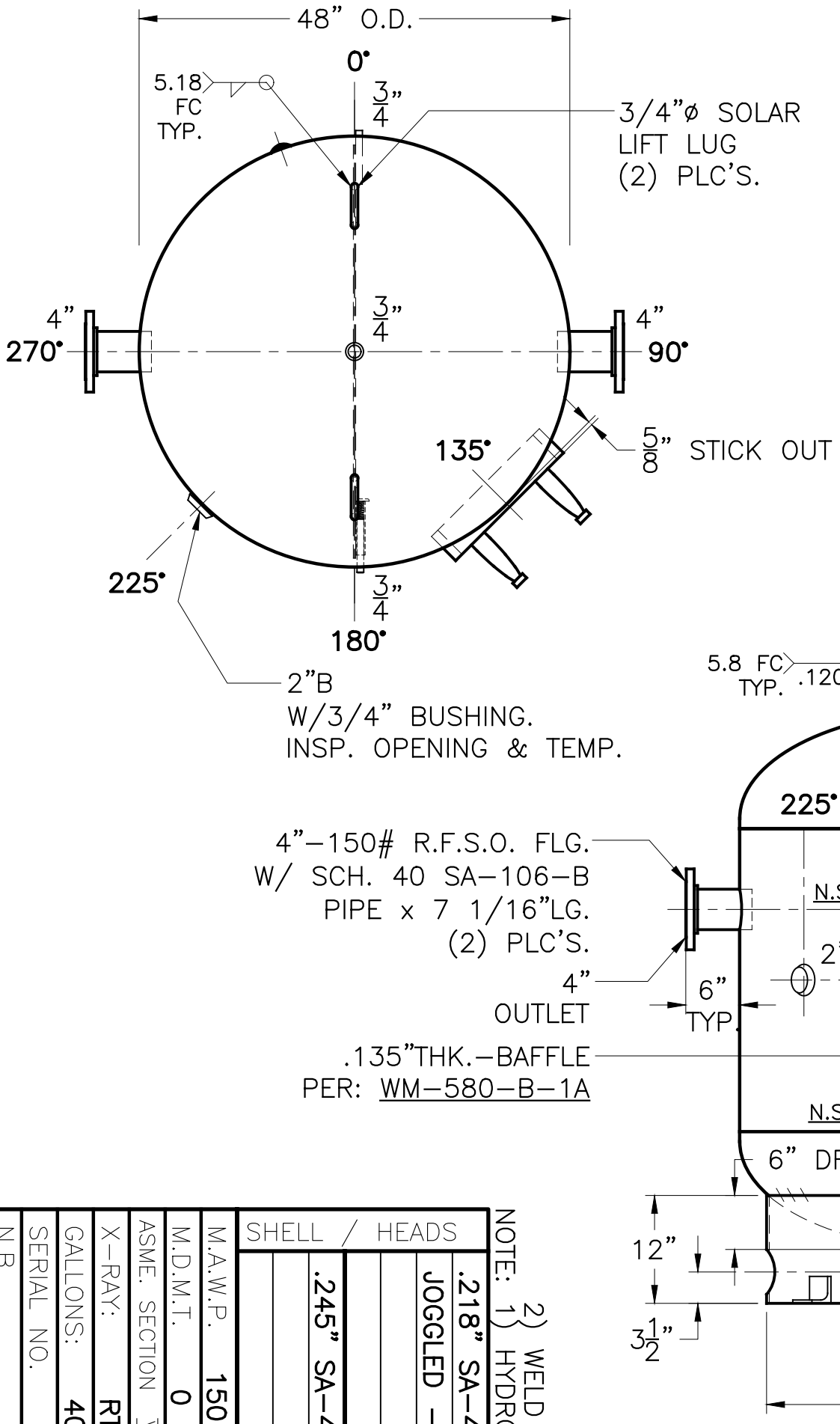

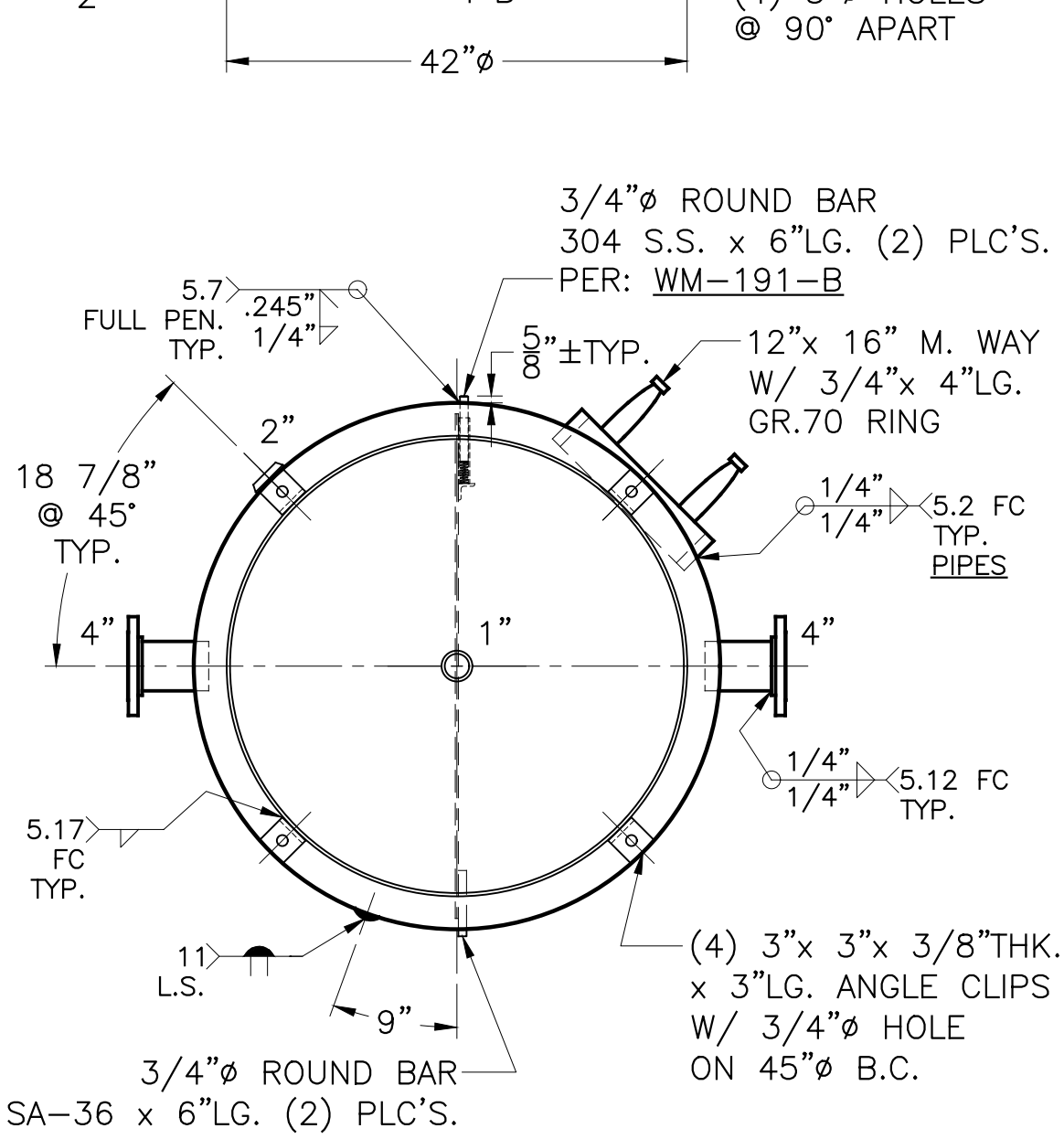

NOTE: 1) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
2) HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	
M.A.W.P. 150 PSIG. @ 200 °F	.218" SA–455 2:1 S.E.
M.D.M.T. 0 °F @ 150 PSIG.	JOGGLED – .199" OFFSET
ASME. SECTION VIII DIV. 1, 2007 ADD 2008	
X–RAY: RT–NO	.245" SA–455
GALLONS: 400	
SERIAL NO.	
N.B.	WT. 1107 LBS.

WM–580–B | REV. 7–20–09 | DATE: 1–22–09

FOR: VERT. CHILLED WATER TANK.

SURFACE AREA = 72.7 SQ. FT.

UW–21 (b)

INSIDE: UNPAINTED

OUTSIDE: PRIME & R–16

BY: E.S. / C.J. | SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021