



4"-150# R.F.S.O.
 FLG. W/SCH 40
 SA-106-B
 PIPE x 7 1/16" LG.
 (2) PLC'S

2" R W/C.I. PLUG
 INSP. OPENING
 (2) PLC'S

.136" THK. BAFFLE
 PER: WL-264-B-1A

(4) 3 1/2" LG.
 WELDS @ 90° 10 5/16"
 APART

(4) 4" DIA. HOLES
 @ 90° APART

3/4" Ø ROUND BAR SA-36
 x 6" LG. (4) PLC'S
SEE NOTE: 2

1/4" THK. CLIPS PER
 MA-395-B (4) PLC'S
 W 9/16" Ø HOLE ON
 26 3/8" B.C.; WELD OUTSIDE
 VERT. EDGE OF CLIP ONLY

NOTE: 1) WELD 3/4" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
 2) HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	
JOGGLE	.166" SA-414-F 2:1 S.E.
M.A.W.P.	150 PSIG. @ 200 °F
M.D.M.T.	0 °F @ 150 PSIG.
ASME. SECTION VIII	DIV. 1, 2007 ADD 2009
X-RAY:	RT-NO
GALLONS:	200 WT. 458 LBS.
SERIAL NO.	
N.B.	

WL-786-B	REV. 7-1-10
	DATE: 1-15-07
FOR:	VERT. CHILLED WATER TANK
	SURFACE AREA = 50.7 SQ. FT.
	UW-21 (b)
	INSIDE: UNPAINTED
	OUTSIDE: SHOP PRIME & R-16
BY: J.G./C.J.	SCALE: 1"=12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	

