



4"-150# R.F.S.O.
 FLG. W/SCH 40
 PIPE x 7 1/16"LG.
 (2) PLC'S

.166"THK. BAFFLE
 PER: WL-587-B-1A

NOTE: 1) WELD 3/4"Ø HYDRO @ 197 PSIG. MIN.
 2) WELD 3/4"Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

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|---|-------------------------|
| SHELL / HEADS | |
| JOGGLE | .166" SA-414-G 2:1 S.E. |
| M.A.W.P. | 150 PSIG. @ 200 °F |
| M.D.M.T. | 0 °F @ 150 PSIG. |
| ASME SECTION VIII | DIV. 1, 2004 ADD 2005 |
| X-RAY: | RT-NO |
| GALLONS: | 243 |
| SERIAL NO. | WT. 529 LBS. |
| N.B. | |
| FOR: VERT. CHILLED WATER TANK | |
| INSIDE: UNPAINTED | |
| OUTSIDE: SHOP PRIME & R-16 | |
| BY: J.G. / C.J. SCALE: 1"=12" | |
| ROY E. HANSON JR. MFG. | |
| 1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021 | |
| WL-587-B | REV. 7-11-07 |
| | DATE: 7-10-07 |

3/16"THK. CLIPS PER
 MA-395-B (4) PLC'S
 W 9/16"Ø HOLE ON
 26 1/2"B.C.; WELD OUTSIDE
 VERT. EDGE OF CLIP ONLY