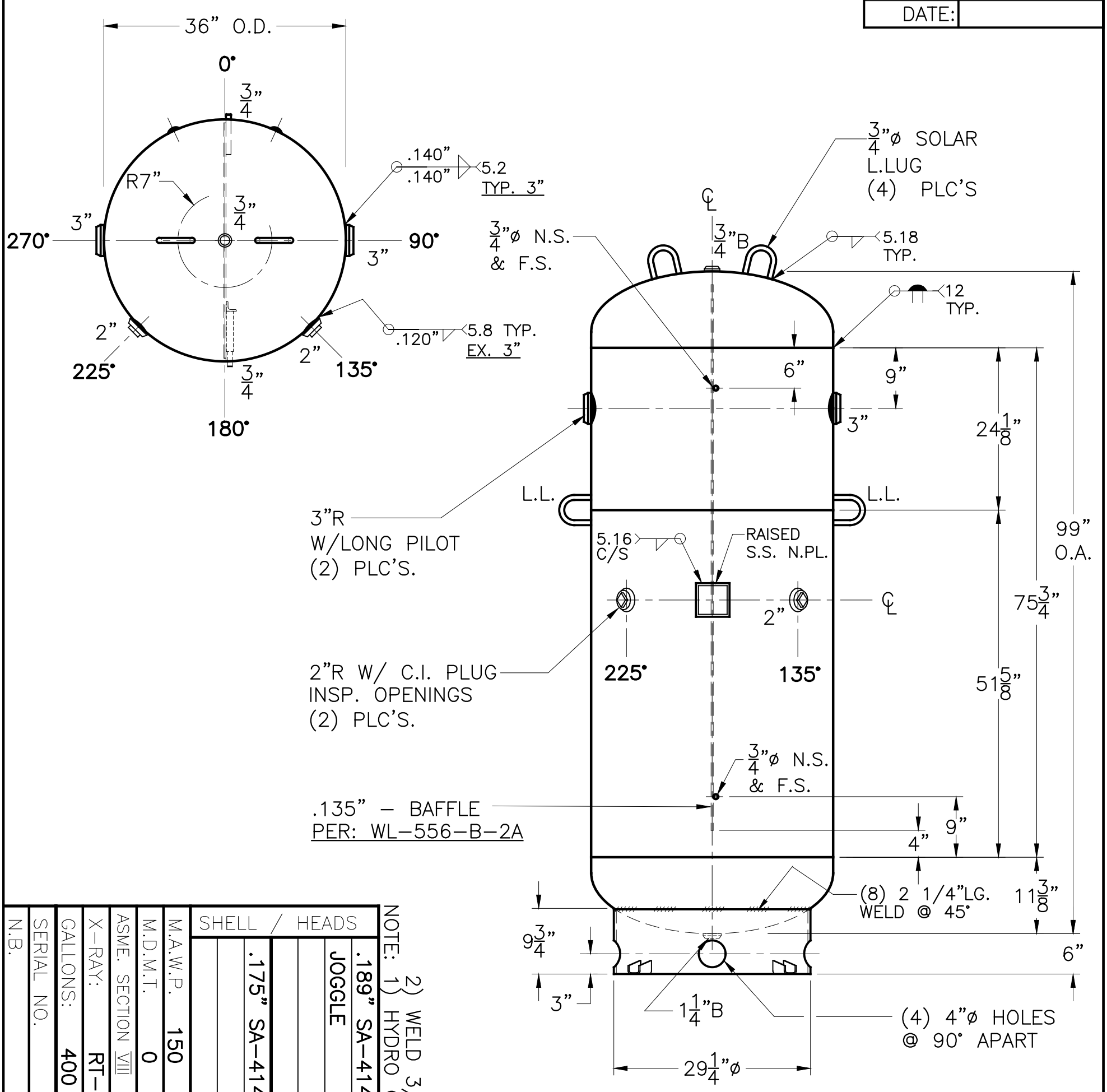
JOB No.	
DATE:	



NOTE: 1) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
2) HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	.189" SA-414-G 2:1 S.E.
	JOGGLE
	.175" SA-414-G
M.A.W.P. 150 PSIG. @ 200 °F	
M.D.M.T. 0 °F @ 150 PSIG.	
ASME. SECTION VIII DIV. 1, 2017	
X-RAY: RT-4 SPOT L.S. ONLY	
GALLONS: 400 WT. 850 LBS.	
SERIAL NO.	
N.B.	

WL-556-B	REV. 8-20-19
	DATE: 6-15-06
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 83.1 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: PRIME & FIBERGLASS	
WITH ALUMINUM JACKET	
BY: J.G./B.C.	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
LOS ANGELES, CA 90021