



NOTE: 1) 2) WELD 3/4"Ø ROUND BARS TO SHELL AFTER G.S. ARE WELDED.
HYDRO @ 163 PSIG. MIN.

DATE	BY	SHELL / HEADS	
5-19-16	JG		
		.252" SA-455 2:1 S.E.	
		.218" SA-455	
M.A.W.P.	125 PSIG. @ 250 °F		
M.D.M.T.	-20 °F @ 125 PSIG.		
ASME SECTION	VIII DIV. 1, 2015		
X-RAY:	RT-4 SPOT L.S. ONLY		
GALLONS:	1000	WT.	2072 LBS.
SERIAL NO.			
N.B.			
WL-199-B		FOR: VERT. WATER TANK	
REV. 5-19-16	DATE: 7-27-05	SURFACE AREA = 135.4 SQ. FT.	
		INSIDE: UNPAINTED	
OUTSIDE: PRIME			
LEG-ZONE 4-15 KM.			
BY: E.S. / B.C.	SCALE: 1/2"=12"		
ROY E. HANSON JR. MFG.			
LOS ANGELES, CA 90021			