



NOTE: 1) PRE-HEAT TO 150° ON STICK OR FC WELDS.
 2) PRE-HEAT TO 350° BEFORE WELDING ON L.S. & G.S.
 3) HYDRO @ 1435 PSIG. MIN.

SHELL / HEADS		.875" SA-516-70 2:1 S.E.	
(.810" MIN. ON FLANGE)		(.789" MIN. ON PATTERN)	
HOT FORMED		.875" SA-516-70	
M.A.W.P.	1100 PSIG. @ 400 °F	REV.	9-4-13
M.D.M.T.	-20 °F @ 1100 PSIG.	DATE:	7-8-85
ASME. SECTION VIII DIV. 1, 2010 ADD 2011		FOR:	HANSON STANDARD
X-RAY: RT-2 100% L.S., SPOT ALL G.S.		VERT. AIR TANK	
GALLONS: 240	WT. 2528 LBS.	SURFACE AREA =	65.3 SQ. FT.
SERIAL NO.		INSIDE:	UNPAINTED
N.B.		OUTSIDE:	PRIME
		CAD "B" SIZE UNDER "STD" SERIES	
		BY: J.G.	SCALE: 1"=12"
		ROY E. HANSON JR. MFG.	
		1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	