



NOTE: 1) SEAL ALL OPENINGS TO KEEP CEMENT MOIST TO PREVENT CRACKING.
 2) HYDRO @ 163 PSIG. MIN.
 3) EXTEND ALL CPLGS. 5/8" INSIDE.

BOLT-ON SADDLE PER: WL-577-B-1A

SHELL / HEADS	MA.W.P.	PSIG.	ASME SECTION VIII	DIV. 1, 2001 ADD 2003	INSIDE	OUTSIDE
.280" SA-455 2:1 S.E. (.248" MIN.)	125	PSIG. @	210	PSIG.	PRIME	PRIME
.250" SA-455	125	PSIG. @	210	PSIG.	PRIME	PRIME
X-RAY: RI-4 SPOT L.S. NOT G.S.	2150	WT. 4690 LBS.				
SERIAL NO.						
N.B.						

FOR: HANSON TANK	REV. 7-23-04
HORIZ. WATER TANK	DATE: 4-15-03
232.0 SQ. FT. SURFACE AREA.	
THIS TANK IS SHIPPED WITH ALL OPENINGS SEALED. THE CEMENT LINING MUST BE KEPT MOIST BEFORE, DURING, AND AFTER INSTALLATION TO PREVENT CRACKING OF THE CEMENT.	
INSIDE: CEMENT LINED (2077)	
OUTSIDE: PRIME	
CAD "B" SIZE UNDER "STD"-SERIES	SCALE: 1/2"=12"
BY: J.G.	
ROY F. HANSON JR. MFG.	
1924 COMPTON AVE.	
LOS ANGELES, CA 90011	