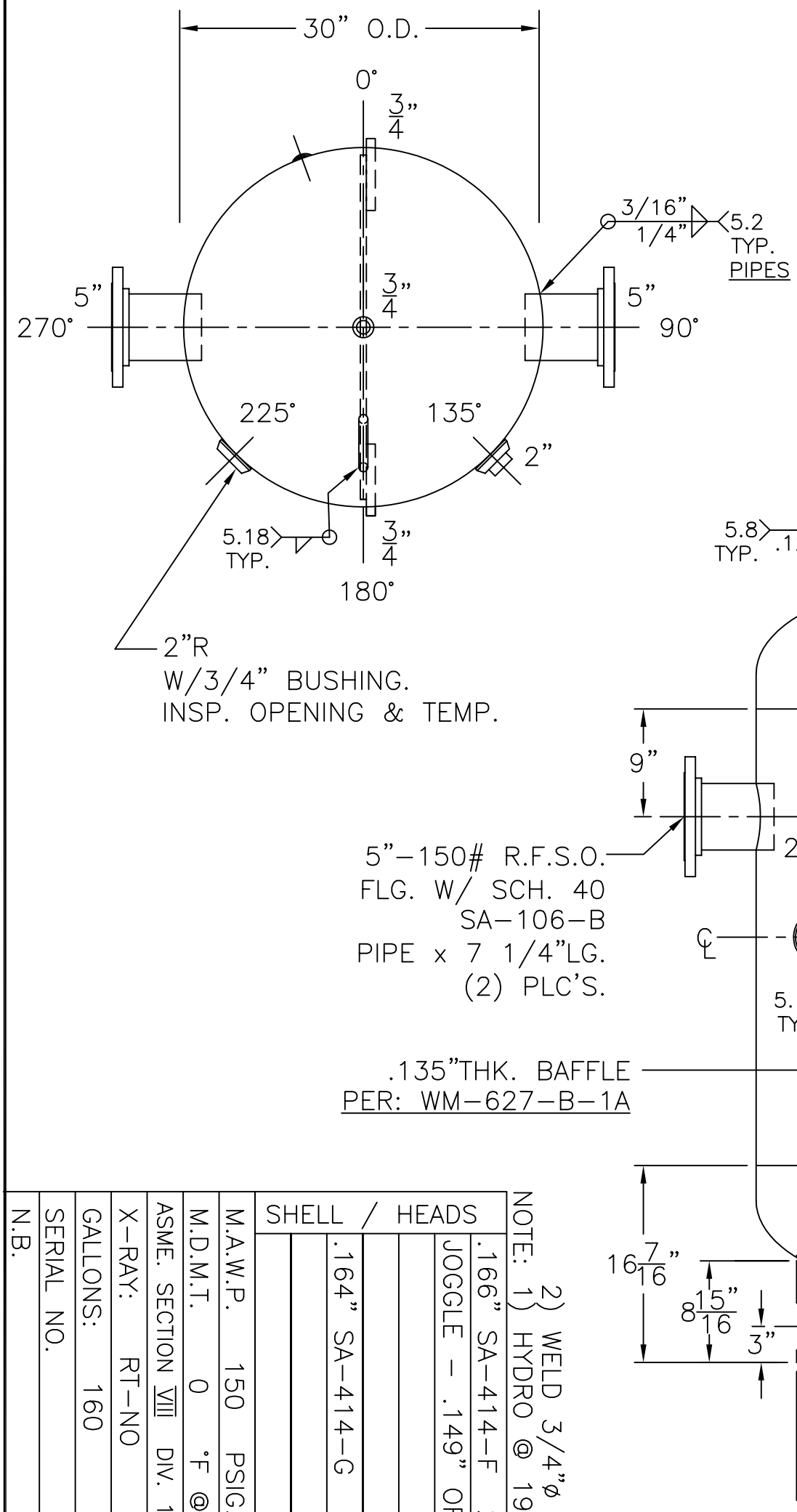
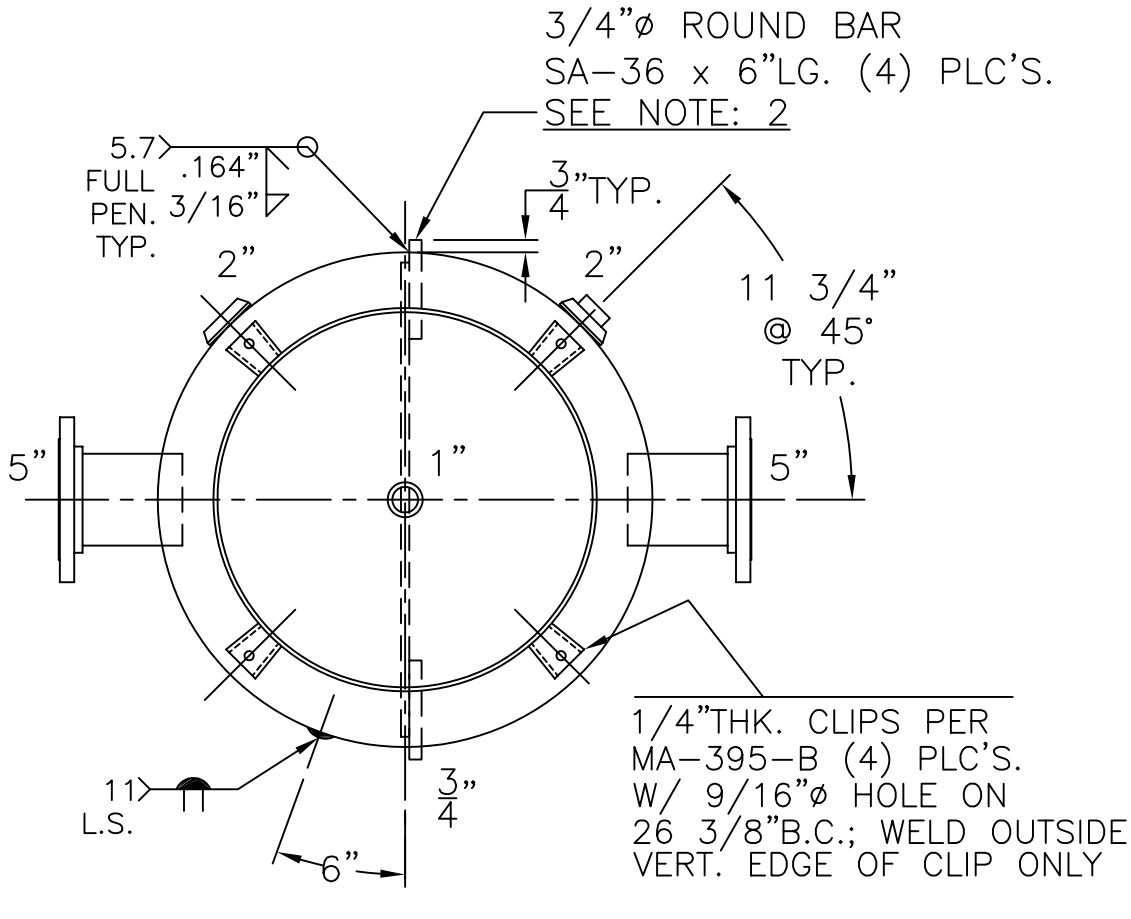


NOTE: 1) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
2) HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	
M.A.W.P. 150 PSIG. @ 180 °F	150 PSIG. @ °F
M.D.M.T. 0 °F @	
ASME. SECTION VIII DIV. 1, 2007 ADD 2008	
X–RAY: RT–NO	
GALLONS: 160	
WT. 470 LBS.	
.166" SA–414–F 2:1 S.E.	.164" SA–414–G
JOGGLE – .149" OFFSET	
N.B.	
SERIAL NO.	



WM–627–B	REV. 7–20–09
	DATE: 3–11–09
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 42.0 SQ. FT.	
UW–21(b)	
INSIDE: UNPAINTED	
OUTSIDE: SHOP PRIME	
BY: E.S. / C.J.	SCALE: 1"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021