



- NOTE: 1) HYDRO @ 325 PSIG. MIN.  
2) CRN SASKATCHEWAN #  
3) FITTINGS NOT EXCEEDING NPS 2 PER UW-16(f)(5)  
4) IMPACT TESTED? NO UG-20(f)

|  |                    |                                 |  |
|--|--------------------|---------------------------------|--|
| SHELL / HEADS                                |                    | .164" SA-414-G 2:1 S.E.         |  |
| JOGGLE - .159" OFFSET<br>(.136" MIN. REQ'D.) |                    |                                 |  |
| .166" SA-414-G                               |                    |                                 |  |
| M.A.W.P.                                     | 250 PSIG. @ 400 °F | 20-VC-80-R                      |  |
| M.D.M.T.                                     | -20 °F @ 250 PSIG. | REV. 12-26-13                   |  |
| ASME. SECTION VIII                           | DIV. 1, 2013       | DATE: 1-20-03                   |  |
| X-RAY:                                       | RT-NO              | FOR: HANSON STANDARD            |  |
| GALLONS:                                     | 80                 | VERT. AIR TANK                  |  |
| SERIAL NO.                                   |                    | SURFACE AREA = 29.2 SQ. FT.     |  |
| N.B.   |                    | INSIDE: UNPAINTED               |  |
|  |                    | OUTSIDE: PRIME                  |  |
|  |                    | CAD "B" SIZE UNDER "STD"-SERIES |  |
|  |                    | BY: E.S. SCALE: 1"=12"          |  |
|  |                    | <b>ROY E. HANSON JR. MFG.</b>   |  |
|  |                    | 1600 E. WASHINGTON BLVD.        |  |
|  |                    | LOS ANGELES, CA 90021           |  |